

Drum Bungs - How to measure & Identify

There are many 200L drums in circulation. There are standard sized bungs but there are also copies of standard sizes, which are not the same size as the originals. These are coming from China, Asia and India. To figure out which bungs you need the first step is to check if they are **fine** or **coarse** thread. Next measure across the thread at the widest part. It is also helpful to check the bung or drum for the country of origin and a manufacturer.

Tri-Sure & Rieke: Bungs made by Tri-Sure & Rieke usually have their brand name embossed on the top of the bung. These vary in size and may be coarse or fine thread but if they have a gasket it will always be at the top of the thread (just under the lip that seals on the drum).

Mauser: Mauser bungs have a very coarse thread and genuine Mauser bungs are always 70mm. The gasket is at the bottom of the thread.

Common Drum Bung Sizes

How to Measure a Thread
 e.g. Drum Bung or Adaptor



Outer Diameter of Thread



Pitch of Thread
 (Distance Between Threads)

Name: [2 Inch BSP \(fine thread\)](#)

OD 56.66mm (57mm)

P 2.31mm

Our bungs 800631, 800722, 800723



800722 has a 3/4" threaded insert for a tap or vented bung.
 800631 & 800723 are plain.

Name: [56 x 4 or 2" Buttress \(Tri-Sure\)](#)

OD: 56mm

P: 4mm

Our bungs: 800608, 800727



800608 has a 3/4" threaded insert for a tap or vented bung.
 800727 has a plain centre and is Push Lock Compatible (for push-on TE cap seals).

Name: [64 x 5 or 2" Buttress \(Rieke, Tri-Sure\), USA](#)

OD: 64mm

P: 5mm

Our bung 800605



800605

Name: [S70 x 6 \(Mauser\)](#)

OD: 70mm

P: 6mm

Our bung 800612



800612

Mauser thread gasket is at the bottom of the thread

Less Common Drum Bung Sizes

We have replacement drum bungs for some threads that are found on imported drums. If you have a thread that you're not sure about please measure it as shown above and give us a call, and/or email with a photo. Some examples are below:



2" NPT
 US fine thread



63mm buttress
 A Chinese thread



56mm buttress
 Indian Mauser thread



61mm buttress
 Mauser Enviro thread